



MARCEGAGLIA
FOS-SUR-MER

DRIVING CHANGE

Fos-sur-Mer plant

MARCEGAGLIA
FOS-SUR-MER



*EMBRACING INNOVATION
AND RESPONSIBILITY,
WE ARE BUILDING
A BRIGHTER FUTURE
FOR THE STEEL INDUSTRY
AND CREATING
SOLUTIONS TO MEET
THE CHALLENGES
OF TODAY AND TOMORROW*

A STRATEGIC INTEGRATION FOR SUSTAINABLE GROWTH

1,010,000

M² SURFACE AREA

200,000

T/Y PRODUCTION CAPACITY

1973

DATE OF CONSTRUCTION

473

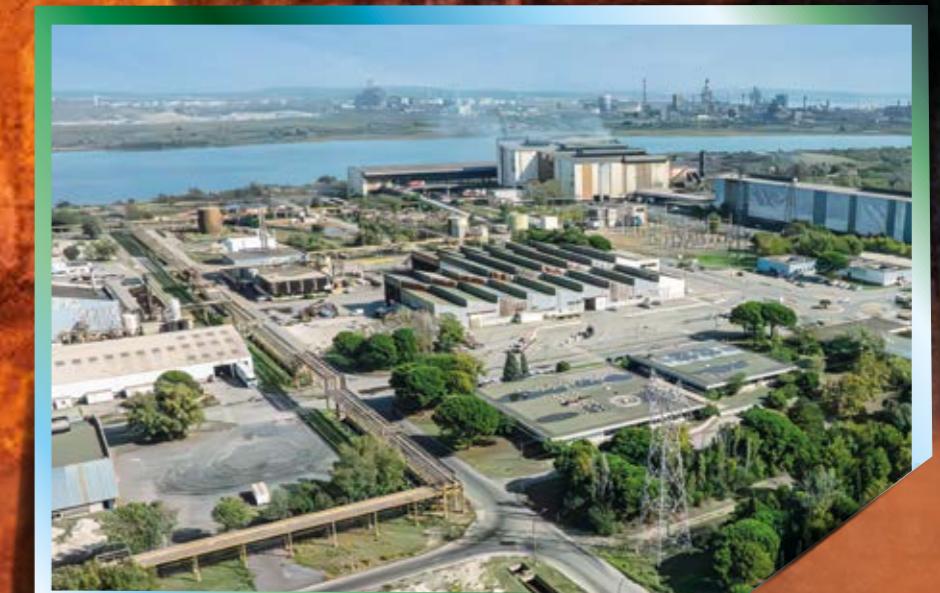
EMPLOYEES
(323 DIRECT, 150 CONTRACTORS)

In 2024, Fos-sur-Mer became part of the Marcegaglia Group, enabling it to meet around **30% of its carbon steel requirements** while remaining committed to **green and sustainable production practices**, thus better serving its clients.

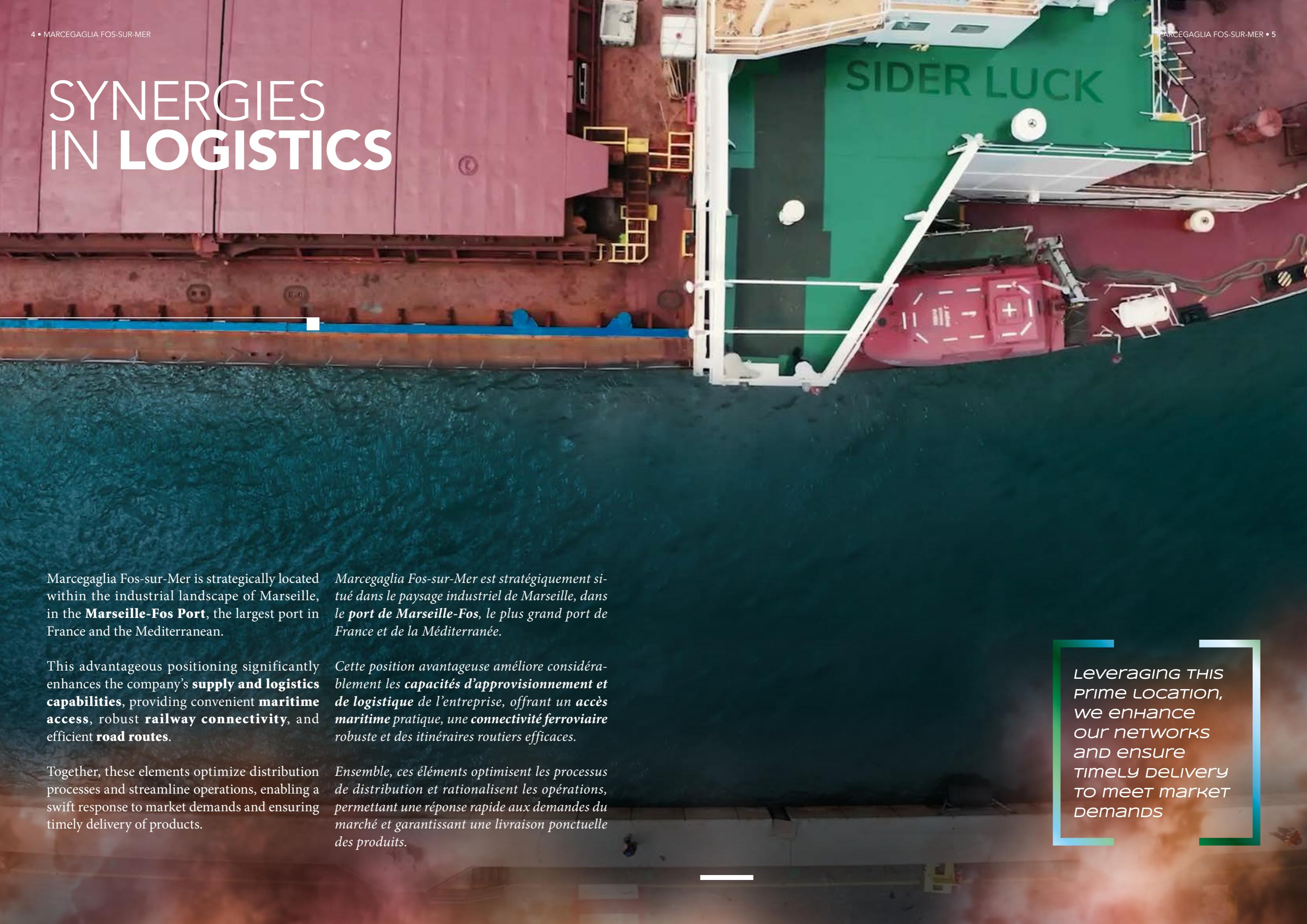
Utilizing advanced technologies and optimizing processes, the plant strengthens its capabilities and has gained recognition as a **Project of Major National Interest** (PINM - Projet d'Intérêt National Majeur) from the French government, highlighting its significance.

En 2024, Fos-sur-Mer est devenu membre du groupe Marcegaglia, ce qui lui permettra de satisfaire environ 30 % de ses besoins en acier au carbone tout en restant engagé dans des pratiques de production vertes et durables, servant ainsi mieux ses clients.

En utilisant des technologies avancées et en optimisant les processus, l'usine renforce ses capacités et a obtenu la reconnaissance en tant que Projet d'Intérêt National Majeur (PINM) de la part du gouvernement français, soulignant son importance.



SYNERGIES IN LOGISTICS



Marcegaglia Fos-sur-Mer is strategically located within the industrial landscape of Marseille, in the **Marseille-Fos Port**, the largest port in France and the Mediterranean.

This advantageous positioning significantly enhances the company's **supply and logistics capabilities**, providing convenient **maritime access**, robust **railway connectivity**, and efficient **road routes**.

Together, these elements optimize distribution processes and streamline operations, enabling a swift response to market demands and ensuring timely delivery of products.

*Marcegaglia Fos-sur-Mer est stratégiquement situé dans le paysage industriel de Marseille, dans le **port de Marseille-Fos**, le plus grand port de France et de la Méditerranée.*

*Cette position avantageuse améliore considérablement les **capacités d'approvisionnement et de logistique** de l'entreprise, offrant un **accès maritime pratique**, une **connectivité ferroviaire robuste** et des **itinéraires routiers efficaces**.*

Ensemble, ces éléments optimisent les processus de distribution et rationalisent les opérations, permettant une réponse rapide aux demandes du marché et garantissant une livraison ponctuelle des produits.

LEVERAGING THIS PRIME LOCATION, WE ENHANCE OUR NETWORKS AND ENSURE TIMELY DELIVERY TO MEET MARKET DEMANDS

AN EFFICIENT RAW MATERIAL MANAGEMENT

Marcegaglia Fos-sur-Mer is ideally positioned for a diverse range of industrial activities, benefiting from its **strategic location**. The plant actively collaborates with **local suppliers and partners** to establish a procurement process that is both efficient and responsible.

This strong network not only enhances the facility's production capabilities but also fosters a culture of innovation in material utilization. By prioritizing these partnerships, the organization aligns its efforts with broader **environmental and economic objectives**, contributing to sustainable development while meeting the needs of its clients.

*Marcegaglia Fos-sur-Mer est idéalement positionné pour une gamme diversifiée d'activités industrielles, bénéficiant de sa **localisation stratégique**. L'usine collabore activement avec des **fournisseurs et des partenaires locaux** pour établir un processus d'approvisionnement à la fois efficace et responsable.*

*Ce solide réseau améliore non seulement les capacités de production de l'établissement, mais favorise également une culture d'innovation dans l'utilisation des matériaux. En priorisant ces partenariats, l'organisation aligne ses efforts sur des **objectifs environnementaux et économiques plus larges**, contribuant au développement durable tout en répondant aux besoins de ses clients.*

**WE OPTIMIZE
RESOURCE
MANAGEMENT
AND PAVE
THE WAY FOR
CUTTING-EDGE
SOLUTIONS IN
OUR INDUSTRY**

LEADING THE STEEL INDUSTRY

MODERNIZATION

OF FACILITIES

JOB

CREATION

EXPANSION

TO 3 MILLION TONS/YEAR BY 2028

DIVERSIFICATION

INTO CARBON AND STAINLESS STEEL COILS

LOW CO₂ EMISSIONS

THROUGH ELECTRIC ARC FURNACES (EAF)

STEEL PRODUCTION

NATIONALLY ENHANCED

INDEPENDENCE

INDUSTRIALLY ACHIEVED



Marcegaglia is Italy's leading industrial group in the national and international steel sector, processing steel for over sixty years.

The project for the Fos-sur-Mer plant will significantly increase production. In addition to the current **150-200 thousand tons/year from the ingot route**, Phase 1 will add **1.8-2 million tons/year of hot rolled coils**. In Phase 2, total production is expected to reach around **2.8 million tons/year of hot rolled coils**, bringing the **overall production capacity to 3 million tons**.

Marcegaglia est le premier groupe industriel d'Italie dans le secteur de l'acier national et international, transformant l'acier depuis plus de soixante ans.

Le projet pour l'usine de Fos-sur-Mer augmentera considérablement la production. En plus des actuels 150-200 milliers de tonnes/an provenant de la voie lingots, la Phase 1 ajoutera 1,8 à 2 millions de tonnes/an de coils laminés à chaud. Dans la Phase 2, la production totale devrait atteindre environ 2,8 millions de tonnes/an de coils laminés à chaud, portant la capacité de production globale à 3 millions de tonnes.

A VISION FOR THE FUTURE

OUR SITE WILL BE TRANSFORMED WITH A FOCUS ON SUSTAINABILITY AND ENERGY EFFICIENCY, PRODUCING STEEL FROM SCRAP AND LOW-EMISSION DIRECT REDUCED IRON. HOT ROLLED COILS PRODUCTION IS SCHEDULED TO START BY 2028



INVESTING IN A GREENER TOMORROW



Producing steel from **scrap** and “**Green DRI**” targets an **80% reduction in greenhouse gas emissions** compared to traditional methods, highlighting dedication to the environment and a sustainable future.

Additionally, Marcegaglia supports the **GravitHy** project, which will establish a low-carbon iron plant in Fos-sur-Mer to produce Direct Reduced Iron (DRI) and Hot Briquetted Iron (HBI) to aid its decarbonization efforts.

Produire de l'acier à partir de ferrailles et de «DRI vert» vise à réduire de 80 % les émissions de gaz à effet de serre par rapport aux méthodes traditionnelles, soulignant l'engagement envers l'environnement et un avenir durable.

De plus, Marcegaglia soutient le projet GravitHy, qui établira une usine de fer à faible émission de carbone à Fos-sur-Mer pour produire du fer réduit direct (DRI) et du fer briqueté à chaud (HBI) afin d'aider ses efforts de décarbonisation.



-80% GREENHOUSE GAS

PRODUCING STEEL FROM SCRAP
AND “GREEN DRI”

DIRECT EMISSIONS

SCOPE 1: EAF IS 10 TIMES MORE EFFICIENT
THAN BOF

ELECTRICITY

SCOPE 2: MOST FRENCH ELECTRICITY IS FROM
NUCLEAR AND HYDROPOWER SOURCES

INDIRECT CO₂

SCOPE 3: EMISSIONS ARE PRIMARILY DRIVEN
BY ALLOYING ELEMENTS

VALUES IN ACTION

Over **7,800 employees** on **4 continents**: that's the Marcegaglia family.

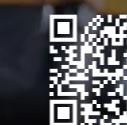
Over the years, the Group has increasingly focused on a corporate culture that values people's **growth, health, well-being, and safety**.

Similar attention has been given through the activities of the **Marcegaglia Foundation**, the innovative corporate museum **Casa Marcegaglia**, and **Marcegaglia Academy**.

Plus de 7 800 employés sur 4 continents : c'est la famille Marcegaglia.

Au fil des ans, le groupe s'est de plus en plus concentré sur une culture d'entreprise qui valorise la croissance, la santé, le bien-être et la sécurité des personnes.

Une attention similaire a été accordée à travers les activités de la Fondation Marcegaglia, le musée d'entreprise innovateur Casa Marcegaglia, et Marcegaglia Academy.



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BY UNITING
our STRENGTHS,
we Pave
THE WAY FOR
new IDEAS and
RESPONSIBLE
DEVELOPMENT



FORGING PRECISION IN STEEL MANUFACTURING



At Marcegaglia Fos-sur-Mer, the steel manufacturing process is driven by a commitment to **precision** and **innovation**.

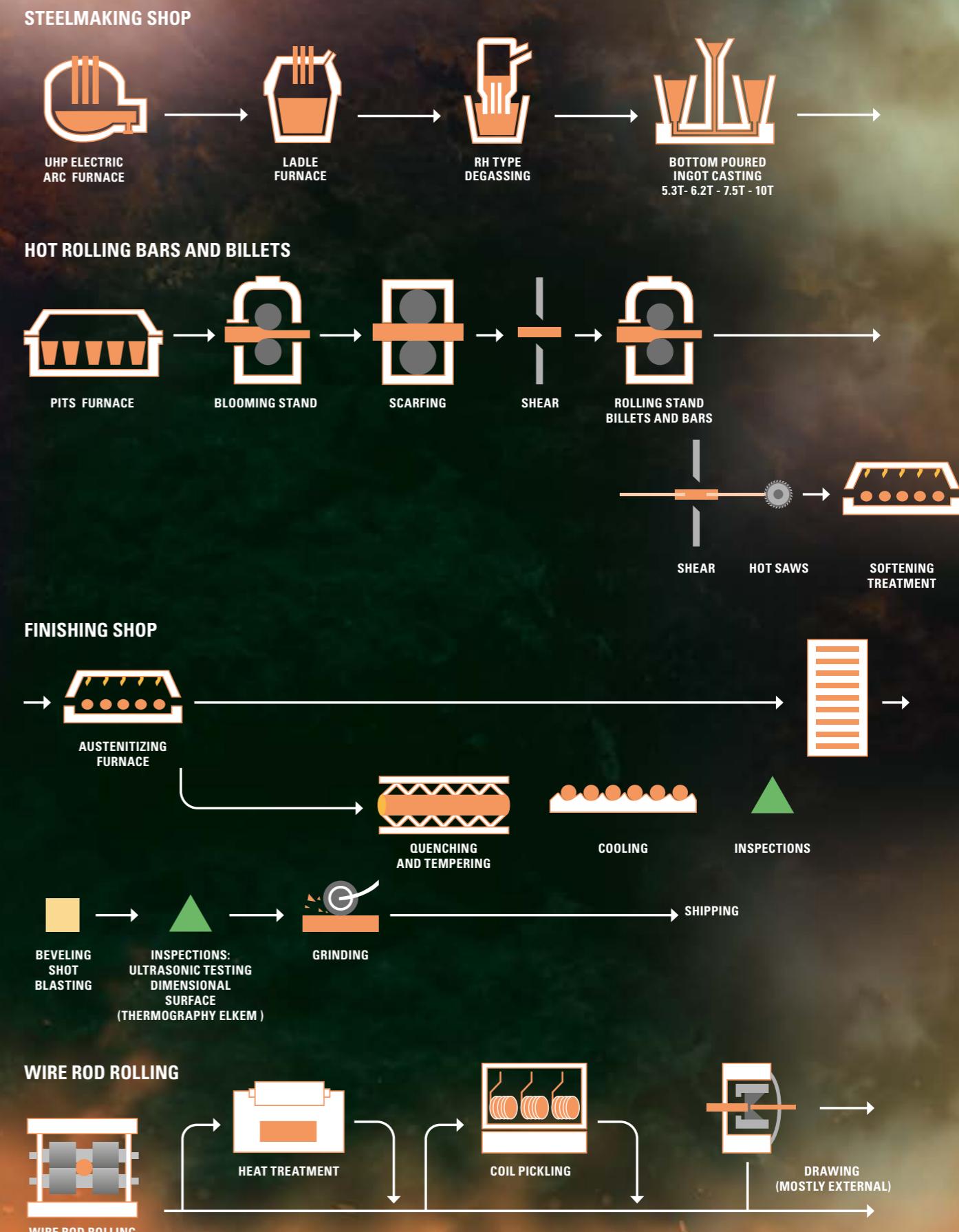
From the initial stages of **steel making** to the **hot rolling of bars and billets**, and culminating in the **final finishing** and **wire rod rolling**, every phase is executed with meticulous attention to detail.

This dedication ensures that the end products not only meet industry standards but also stand out for their reliability and performance.

*Chez Marcegaglia Fos-sur-Mer, le processus de fabrication de l'acier est guidé par un engagement en faveur de la **précision** et de l'**innovation**.*

*Des premières étapes de la fabrication de l'acier au laminage à chaud des barres et des billettes, en passant par la **finition finale** et le **laminage du fil machine**, chaque phase est exécutée avec une attention méticuleuse aux détails.*

Ce dévouement garantit que les produits finis ne répondent pas seulement aux normes de l'industrie, mais qu'ils se distinguent également par leur fiabilité et leurs performances.



A VERSATILE PRODUCT OFFERING

The company offers a diverse product range tailored to the steel industry's needs, including bearings, forging, mechanical engineering, energy, oil & gas, defense, railway, and automotive.

L'entreprise propose une gamme de produits diversifiée adaptés aux besoins de l'industrie sidérurgique, notamment roulements, forge, construction mécanique, énergie, pétrole et gaz, défense, chemin de fer et automobile.

Ingots Lingots GBH (Grande Base en Haut)

FEASIBILITY:
5.3 t - 6.2 t - 7.5 t - 10.4 t (square)



Billets Billettes

FEASIBILITY: 70x70 to 205x205 mm²
LENGTH: 3 to 12 m
TOLERANCE: ±1% to ±3% of the section
IN THE PROCESS OF STUDY: ≥ 30 mm



Blooms Blooms

FEASIBILITY: up to 600 mm (rectangle)
206x206 to 400x400 mm² (square)
LENGTH: 3 to 12 m
TOLERANCE: ±1% to ±3% of the section



Rectangular rolled blooms Largets ou blooms rectangulaires

FEASIBILITY: 70 to 600 mm
LENGTH: 3 to 12 m depending on the section



Large-diameter rolled rounds bars Barres rondes de grand diamètre

FEASIBILITY: Ø 80 to Ø 325 mm
LENGTH: 3 to 12 m
IN THE PROCESS OF STUDY: < 80 and ≥ 325 mm



Wire rod Fil machine

FEASIBILITY: Ø 5,0 to Ø 32 mm
TOLERANCE: +0.20 / -0.20 mm or ±1%



Drawn wire Fil tréfilé

FEASIBILITY: 1 to 22 mm



BEARINGS MARKET

Marcegaglia Fos-sur-Mer offers a **complete range of steels** that meet the requirements of specifications for various **bearing** applications.

This offering includes **through-hardening steels**, which ensure high durability and resistance. Additionally, **case-hardening** and **carbonitriding steels** are available to enhance surface properties. Lastly, the range also includes carbon steels specifically designed for **surface quenching**, ensuring optimal performance under the most demanding conditions.

Marcegaglia Fos-sur-Mer propose une gamme complète d'acières répondant aux exigences spécifiques des diverses applications de roulement.

Cette offre comprend des aciers trempés dans la masse, qui assurent une durabilité et une résistance élevées. De plus, des aciers de cémentation et de carbonitruration sont disponibles pour améliorer les propriétés de surface. Enfin, la gamme inclut également des aciers au carbone spécialement conçus pour la trempe superficielle, garantissant une performance optimale dans les conditions les plus exigeantes.

Characteristics

- Excellent inclusion cleanliness
- Suitability for implementation
- Guarantee of service properties
- Adapted analytical approach
- Specific manufacturing process

Advantages

- Very good fatigue resistance
- Excellent endurance under Hertz pressure loads
- Resistance to high temperatures

Benefit

- Low dispersion of fatigue resistance results allowing for more precise sizing

Through-hardened steels*

| EURONORM | W.-NR. | EN ISO 683-17 | SAE / ASTM | JIS |
|------------------|--------|---------------|--------------|------|
| 100Cr6 | 1.3505 | B1 | 52100 | SUJ2 |
| 100CrMnSi6-4 | 1.3520 | B3 | | |
| 100CrMo7 | 1.3537 | B5 | | SUJ4 |
| 100CrMo7-3 | 1.3536 | B6 | | |
| 100CrMo7-4 | 1.3538 | B7 | | |
| 100CrMnMoSi8-4-6 | 1.3539 | B8 | | |
| 100MnCrSi4-4 | | B2 | A485 Grade 1 | SUJ3 |
| 95CrMnSi6-6 | | B4 | A485 Grade 2 | |
| 100CrMnMo5-5-2 | | | A485 Grade 4 | |

Carburizing or carbonitriding steels**

| EURONORM | W.-NR. | EN ISO 683-17 | SAE / ASTM | JIS |
|---------------------|--------|---------------|-------------|---------|
| 17MnCr5 | | B23 | | |
| 20MnCr5 | 1.7147 | B24 | 8319 | |
| 18MnCrMo5 | | | 8219 | |
| 20MnCrMo4-2 | | B27 | 8019 | |
| 20MnCrNiMo5-3 | | | 8119 | |
| 16CrNiMo6 | 1.3531 | | | |
| 18CrNiMo7-6 | 1.6587 | B30 | | |
| 18NiCrMo5 | | | | |
| 18NiCrMo14-6 | 1.3533 | B31 | | |
| 20NiCrMo2 | 1.6523 | B28 | 8620 | SNCM220 |
| 20NiCrMo7 | 1.3576 | B29 | 4320H | SNCM420 |
| 14NiCr14 • 15NiCr13 | 1.5752 | | 3311 • 3312 | |
| 32MnCrMo6-4-3 | 1.7910 | | | |

Carbon steels for surface hardening***

| EURONORM | W.-NR. | EN ISO 683-17 | SAE / ASTM | JIS |
|----------|--------|---------------|------------|-----|
| C56E2 | 1.1219 | B40 | 1055 | |
| 70Mn4 | 1.1244 | B42 | | |

* Possibility to reduce sulfur.

** On request, other carburizing steels with Mn, Cr, Mo.

*** Possible addition of vanadium.

MECHANICAL ENGINEERING MARKET

Marcegaglia Fos-sur-Mer offers a comprehensive range of **carbon and alloy steels** for various applications in the **mechanical engineering** sector, ensuring compliance with **national and international standards**.

The available products include **non-alloy engineering steels** according to EN 10083-1 and 2, EN 10273, and EN 10025-2 and 3, suitable for various engineering contexts. Additionally, there are **case-hardening steels** (EN 10084), **through and surface hardening steels** (EN 10083-1 and 2), **nitriding steels** (EN 10085 / DIN 17211), and **high-chromium steels** (EN 10216-2). The range also features steels for various uses, including those for **pressure purposes** and **heat resistance**, compliant with EN 10273.

Marcegaglia Fos-sur-Mer propose une gamme complète d'aciers au carbone et alliés pour diverses applications dans le secteur de la mécanique, garantissant le respect des normes nationales et internationales.

Parmi les produits disponibles, on trouve des aciers de construction non alliés selon les normes EN 10083-1 et 2, EN 10273, et EN 10025-2 et 3, adaptés à divers contextes de l'ingénierie. Il y a également des aciers de cémentation (EN 10084), des aciers de traitements thermique et trempe superficielle (EN 10083-1 et 2), des aciers de nitruration (EN 10085 / DIN 17211), et des aciers à haut chrome (EN 10216-2). La gamme inclut également des aciers pour applications diverses, y compris ceux pour matériel sous pression et résistant à la chaleur, conformes à la norme EN 10273.

we empower innovation
in mechanical
engineering with our
diverse range of carbon
and alloy steels,
exceeding national
and international
standards for every
application

Non-alloy construction steels, according to European standards: NF EN 10083-1 and 2, NF EN 10273, NF EN 10025-2 and 3, and international standards.

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|----------------|---------------|--------|--------|--------|--------|----------|--------|
| C | P250GH | 1.0460 | 070M20 | | 1450 | SAE 1020 | S20C |
| | C22 | 1.0402 | | | | | S22C |
| | | 1.0501 | 080M36 | F.1130 | 1572 | SAE 1035 | |
| | C35-C35E-C35R | 1.1180 | 070M36 | C35K | 1550 | | S35C |
| | | 1.1181 | 40H5 | | | | |
| | | 1.0503 | 080M46 | F.1140 | 1672 | SAE 1045 | |
| | C45-C45E-C45R | 1.1191 | 070M46 | | | SAE 1042 | |
| | | 1.1201 | 50M5 | | | SAE 1043 | |
| | | 1.0535 | 070M55 | F.1150 | 1655 | SAE 1055 | |
| | C55-C55E-C55R | 1.1203 | 50 | C55K | | | S55C |
| C-Mn | S235JR | 1.0037 | | | 1311 | SAE 1009 | |
| | S235J0 | 1.0114 | 40C | AE235C | 1312 | A284C | SM400B |
| | S235J2G3 | 1.0116 | | | | A284D | |
| | S355JR | 1.0045 | | | 2172 | SAE 1518 | SM490I |
| | S355J0 | 1.0553 | 50B | AE355B | 2132 | SAE A572 | SS490B |
| | S355J2G3 | 1.0570 | 50C | AE355C | | A678GrA | |
| | | | | | | A441 | |
| | | | | | | A833 | |
| | | | | | | | |

Carburizing steels: Euronorm 10084. Steels with an adapted, reproducible analysis to best meet the conditions for thermo-chemical treatments and the usage conditions of the final part. Possibility to adapt the analysis based on machining implementation conditions (controlled inclusion steels) or forming. Fine-grained steels. High cleanliness inclusion steels to improve fatigue strength or resistance to pitting.

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|----------------|------------------------|-----------------|-----------------|--------|--------|---------------------|----------|
| Cr-Mo | 18CrMo4 • 18CrMo54 | 1.7243 • 1.7244 | 708H20 | F.1550 | | SAE 4118 | SCM418 |
| | 20MoCr4 • 20MoCr54 | 1.7321 • 1.7323 | | F.1523 | | | |
| Mn-Cr | 16MnCr5 • 16MnCr5S | 1.7131 • 1.7139 | 527M17 • 590M17 | F.1516 | 2127 | SAE 5115 | SMNC420H |
| | 20MnCr5 • 20MnCr5S | 1.7147 • 1.7149 | | | | SAE 5120 | |
| Ni-Cr | 14NiCr11 | 1.5732 | | F.1540 | | | |
| | 15NiCr13 | 1.5752 | 655M13 | | | SAE 3312 | |
| | 16NiCr4 • 16NiCr54 | 1.5714 • 1.5715 | 637M17 | | 2511 | SAE 3115 | |
| | 17CrNi6-6 | 1.5918 | | | 2512 | | |
| Ni-Cr-Mo | 20NiCr4 | | | | | | |
| | 16NiCrMo13 | | | | | | |
| | 18CrNiMo7-6 | 1.6587 | 820A16 | | | | |
| | 18NiCrMo5 | | | | | | |
| | 20NiCrMo2 • 20NiCrMo52 | 1.6523 • 1.6526 | 805M20 | F.1522 | 2506 | SAE 8620 | |
| Ni-Cr-Mo | 20NiCrMo7 | | | | | SAE 4320 | |
| | 51CrV4 | 1.8159 | 755A51 • 735A50 | F.1430 | 2230 | SAE 6150 | SUP10 |
| | 25CrMo4 • 25CrMo54 | 1.7218 • 1.7213 | 708A25 | CF510 | 2222 | SAE 4130 | SCM 420 |
| | 40CrMo4 | | | | | SAE 4140 | SCM 420 |
| | 42CrMo4 • 42CrMo54 | 1.7225 | 708M40 • 709M40 | F.1252 | 2244 | SAE 4140 • SAE 4142 | SCM 4404 |
| | 50CrMo4 | 1.7228 | 708A140 • M50 | | | SAE 4150 | |
| | 30CrNiMo8 | 1.6580 | 823M30 | | | | SNCM431 |
| | 30NiCrMoV10 | | | | | SAE 4330V | |
| | 34CrNiMo6 | 1.6582 | 817M40 | | 2541 | SAE 4340 | SNCM447 |
| | 36NiCrMo16 | 1.6773 | 835M30 | | | | |
| Cr-V | 39NiCrMo3 | | | | | | |
| | 40NiCrMo7 | 1.6565 | | F.1272 | | SAE 4340 | SNCM439 |
| | 40NiCrMo10 | 1.6745 | 826M40 | | | | |

Heat treatment steels (thermal + surface hardening): Euronorm: 10083-1 – 10083-2. Steels for mechanical construction suitable for hardening. These steels exhibit good toughness in the hardened and tempered state. A high machinability can be achieved by optimizing the microstructure and inclusion state.

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|----------------|--------------------|-----------------|-----------------|--------|--------|---------------------|----------|
| Cr-Mo | 51CrV4 | 1.8159 | 755A51 • 735A50 | F.1430 | 2230 | SAE 6150 | SUP10 |
| | 25CrMo4 • 25CrMo54 | 1.7218 • 1.7213 | 708A25 | CF510 | 2222 | SAE 4130 | SCM 420 |
| | 40CrMo4 | | | | | SAE 4140 | SCM 420 |
| | 42CrMo4 • 42CrMo54 | 1.7225 | 708M40 • 709M40 | F.1252 | 2244 | SAE 4140 • SAE 4142 | SCM 4404 |
| | 50CrMo4 | 1.7228 | 708A140 • M50 | | | SAE 4150 | |
| | 30CrNiMo8 | 1.6580 | 823M30 | | | | SNCM431 |
| | 30NiCrMoV10 | | | | | SAE 4330V | |
| | 34CrNiMo6 | 1.6582 | 817M40 | | 2541 | SAE 4340 | SNCM447 |
| | 36NiCrMo16 | 1.6773 | 835M30 | | | | |
| | 39NiCrMo3 | | | | | | |
| Cr-V | 40NiCrMo7 | 1.6565 | | F.1272 | | SAE 4340 | SNCM439 |
| | 40NiCrMo10 | 1.6745 | 826M40 | | | | |

Nitriding steels: Euronorm 10085 / DIN 17211. Steels suitable for nitriding treatment. The presence of nitriding elements favors the achievement of a high surface hardness and/or increases the effective depth of nitriding.

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|---------------------|--------------|--------|--------|--------|--------|-----------------------|----------|
| Cr-Mo / Cr-Mo-V | 15CrMoV5-9 | 1.8521 | | | | | |
| | 31CrMo12 | 1.8515 | 722M24 | F.1712 | 2240 | | |
| | 31CrMoV9 | 1.8519 | | F.1721 | | | |
| Cr-Al-Mo / Cr-Al-Ni | 34CrAlNi7-10 | 1.8550 | | | | | |
| | 41CrAlMo7-10 | 1.8509 | 905M39 | F.1740 | 2940 | Nitriding Steel (135) | SACM 645 |

High-chromium steels: Euronorm 10216-2.

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|----------------|---------------|--------|-----------------|--------|--------|-----------------------------------|-------|
| 9 % Cr | X11CrMo9-1 | 1.7386 | 9Cr1Mo | | | A182GrF9 • A213GrT9 • A335GrP9 | |
| | X12CrMo9-1 | | | | | A182GrF91 • A182GrF92 | |
| | X10CrMoVNb9-1 | 1.4903 | | | | A213GrT91 • A213GrT92 | |
| | X12CrMoVNb9-1 | | | | | A335GrP91 • A335GrP92 | |
| 13 % Cr | X12Cr13 | 1.4006 | 410S21 | F.3401 | 2302 | AISI 410 | |
| | X20Cr13 | 1.4021 | 420S29 • 420S37 | F.3402 | 2303 | AISI 420 | |

Steels for various applications: Euronorm 10273 (pressure equipment, heat-resistant, etc.).

| ALLOY ELEMENTS | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | USA | JAPAN |
|----------------|----------------|--------|----------|--------|--------|------------|-----------|
| C-Mn | P295GH (18Mn4) | 1.0481 | 224Gr460 | A47RCI | 2102 | A/SA350LF2 | SPV315/32 |
| | | 1.0432 | 224Gr490 | | | | |

NUCLEAR, ENERGY AND DEFÉNSE MARKET



Marcegaglia offers a complete range of grades to meet the rigorous standards of the **nuclear**, **energy**, and **defense** sectors.

This offering includes special steels such as AISI 4130, 4130 mod, 4140, 4145H as well as other more specific grades in the energy sector. Marcegaglia also complies with all the requirements of the nuclear sector.

The range meets the needs of the defense sector (ammunition, vehicles, equipment, weapons, etc.).

Marcegaglia offre une gamme complète de nuances permettant de répondre aux standards rigoureux des secteurs nucléaire, énergie et défense.

Cette offre inclut des aciers spéciaux tels que AISI 4130, 4130 mod, 4140, 4145H mais aussi d'autres nuances plus spécifiques dans le secteur de l'énergie. Marcegaglia répond aussi à toutes les impositions du secteur nucléaire.

La gamme permet de pouvoir répondre aux besoins du secteur de la défense (munitions, véhicules, engins, armes, etc.).

Grades for the Oil&Gas market (according to API 7.1)

| AISI | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | JAPAN |
|----------|--------------|--------|----------------|--------|--------|---------|
| 4137 | 34CrMo4 | 1.7220 | 708A30 | | | |
| 4137Hmod | | | | | | |
| 4140 | 40CrMo4 | 1.7225 | 708M40 | F.1252 | 2244 | SCM440H |
| 4140H | 40CrMo4 | 1.7225 | 708M40 | F.1252 | 2244 | SCM440H |
| 4140mod | | | | | | |
| 4140Hmod | | | | | | |
| 4145 | 42CrMo4 | 1.7225 | 708M40 | F.1252 | 2244 | SCM440H |
| 4145H | | | | | | |
| 4145Hmod | | | | | | |
| 4330 | | | | | | |
| 4330Vmod | 30NiCrMoV10 | | | | | |
| 4340 | 40NiCrMo7 | 1.6565 | 817M40 | | | |
| 4340mod | | | | | | |
| 9313 | 30NiCrMo16-6 | 1.6747 | EN30B • 835M30 | | | |

Grades for the Oil&Gas market (according to API 6A and NACE MR0175 / ISO 15156 if required)

| USA | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | JAPAN |
|--------------|------------|--------|----------|--------|--------|--------|
| AISI 4130 | 25CrMo4 | 1.7218 | 708A25 | | 2225 | SCM420 |
| AISI 4130mod | | | | | | SCM430 |
| AISI 8630 | 30NiCrMo2 | 1.6545 | | | | |
| AISI 8630mod | | | | | | |
| A105 | | 1.0432 | | | | |
| A182 F22 | 10CrMo9-10 | 1.7380 | 622Gr31 | | 2218 | SCMV4 |
| A350 LF2 | 18Mn4 | 1.0481 | 224Gr460 | A47RCI | 2102 | SPV315 |
| | | | 244Gr490 | | 2103 | SPV32 |

High-chromium grades for drilling and oil exploitation (according to API 7.1 or API 6A and NACE MR0175 / ISO 15156 if required)

| USA | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | JAPAN |
|-------------|----------------|--------|--------|-------|--------|----------|
| A182F91 | X10CrMoVNb9-1 | 1.4903 | 9Cr1Mo | | | |
| A182F92 | X10CrWMoVNb9-2 | 1.4901 | | | | |
| AISI 410 | X10Cr13 | 1.4006 | 410S21 | | 2302 | |
| AISI 420 | X20Cr13 | 1.4021 | 420S29 | | 2303 | SUS420J1 |
| AISI 420mod | | | | | | |

Carburizing grades for drilling cones

| AISI | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | JAPAN |
|------|-------------|--------|--------|-------|--------|----------|
| 4815 | | | | | | |
| 9310 | | | | | | |
| 9315 | 15NiCr13 | 1.5752 | 655M13 | | | |
| 4715 | | | | | | |
| 8620 | 20NiCrMo2-2 | 1.6523 | 805A20 | | | SNCM200H |

Steels for various applications

| USA | EURNORM | W.-NR. | UK | SPAIN | SWEDEN | JAPAN |
|------------|-------------|--------|----------|--------|--------|--------|
| A350LF2 | 18Mn4 | 1.0481 | 224Gr460 | A47RCI | 2102 | SPV315 |
| A105 | | | 224Gr490 | | 2103 | SPV32 |
| AISI 4330V | 30NiCrMoV10 | | | | | |

Defense grades

| |
|------------|
| EURO/NORM |
| 38CrB2 |
| C30 |
| 35NiCrMo16 |
| 61SiCr7 |
| 45Si7 |
| 70MnMo410 |

Some grades require a minimum order commitment; please consult us.

AUTOMOTIVE MARKET

The range of Marcegaglia Fos-sur-Mer for the **automotive** sector includes a complete variety of **carbon and alloy steels** that meet the requirements of **national and international standards**.

This includes steels for **heat treatment** (Cr, Cr Mo, Ni Cr Mo, B), **carburizing steels** (16MnCr5 to 30CrMoV9), **bearing steels** (C55, C70, 100Cr6), **spring steels** (55Cr3 to 52SiCrNi5), **surface hardened steels**, **steels for fasteners**, as well as **steels for nitriding and carbonitriding**.

It also features **micro-alloyed steels** (38MnSiV5 to 22MnV7), **carbon steels** (C15 – C55), and **resulfurized and sulfurized steels**.

La gamme de Marcegaglia Fos-sur-Mer pour le secteur automobile comprend une variété complète d'acières au carbone et alliés répondant aux exigences des normes nationales et internationales.

Cela inclut des aciers pour traitements thermiques (Cr, Cr Mo, Ni Cr Mo, B), des aciers de cémentation (16MnCr5 à 30CrMoV9), des aciers pour roulements (C55, C70, 100Cr6), des aciers pour ressorts (55Cr3 à 52SiCrNi5), des aciers pour trempe superficielle, des aciers pour boulonnerie/visserie, ainsi que des aciers de nitration et carbonittruration.

On trouve aussi des aciers micro alliés (38MnSiV5 à 22MnV7), des aciers au carbone (C15 – C55) et des aciers resulfurés et sulfurés.

| Standard steels | | | |
|-----------------|----------|--------|-------|
| ALLOY ELEMENTS | EURONORM | W.-NR. | JAPAN |
| C | C15 | 1.1141 | S15C |
| | C40 | 1.0511 | S40C |
| | C55 | 1.0535 | S55C |
| Mn | 30Mn5 | 1.1173 | SMn24 |

Nitriding steels (according to DIN EN 10085 or ISO 683-10)

| EURONORM | W.-NR. | JAPAN |
|----------------|--------|-------|
| 34CrAlMo5-10 | 1.8507 | |
| 34CrAlNi7-10 | 1.8550 | |
| 40CrAlMo6-12Pb | | |

Some grades require a minimum order commitment; please consult us.

Dispersoid steels

| EURONORM | W.-NR. | JAPAN |
|----------|--------|-------|
| 38MnSiV5 | 1.5231 | |
| | 1.1303 | |
| 38MnV6 | | |
| 20MnV4 | | |
| 22MnV7 | | |

Spring steels

| EURONORM | W.-NR. | JAPAN |
|-----------|--------|-------|
| 55Cr3 | 1.7176 | |
| 54SiCr6 | 1.7102 | |
| 54SiCr6 | 1.8152 | |
| 52SiCrNi5 | 1.7117 | |
| 51CrV4 | 1.8159 | SUP10 |
| 61SiCr7 | 1.7108 | |

Resulfurized, sulfurized, globularized steels

.R

| Carburizing steels (according to DIN EN 10084 and ISO 683-11) | | | |
|---|----------|--------|----------|
| ALLOY ELEMENTS | EURONORM | W.-NR. | JAPAN |
| Cr | 16MnCr5 | 1.7131 | |
| | 20MnCr5 | 1.7147 | SMnC420H |
| | 27MnCr5 | | |
| | 25MoCr4 | 1.7325 | |
| Cr-Mo | 25CrMo4 | 1.7218 | SCM420 |
| | 16CrMo4 | 1.7242 | SCM430 |
| | 27CrMo4 | | SCM415 |
| Cr-Mo-V | 30CrMoV9 | 1.7707 | |

QUALITY AS OUR CORE COMMITMENT

commitment
TO excellence
drives our
PURSUIT OF
continuous
improvement

Ensuring the **highest standards of quality** is paramount in Marcegaglia Fos-sur-Mer production processes, from the initial stages of manufacturing to the final inspections: the company's goal is guaranteeing that products meet the **expectations of clients** across various industries.

Assurer les **normes de qualité les plus élevées** est primordial dans les processus de production de Marcegaglia Fos-sur-Mer, depuis les premières étapes de fabrication jusqu'aux inspections finales : l'objectif de l'entreprise est de garantir que les produits répondent aux **attentes des clients** dans divers secteurs.

ISO 9001:2015

IATF 16949:2016

ISO 45001:2018

ISO 14001:2015

ISO 50001:2011



AT Marcegaglia
FOS-sur-Mer, we're not
JUST SHAPING STEEL;
we're crafting
a sustainable future.
TOGETHER, we FORGE
a clear PATH ahead,
COMMITTED
to innovation and
responsibility

DOWNLOAD
OUR COMPANY
PROFILE



Discover how Marcegaglia Fos-sur-Mer is transforming the steel industry through innovation, sustainability, and strategic partnerships. Join us on this journey towards a **greener future** and explore our commitment to **quality** and **excellence**.

*Découvrez comment Marcegaglia Fos-sur-Mer transforme l'industrie de l'acier grâce à l'innovation, à la durabilité et à des partenariats stratégiques. Rejoignez-nous dans ce voyage vers un **avenir plus vert** et explorez notre engagement envers la **qualité** et l'**excellence**.*



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